9200 Series Battery Module/Pack Test System

Automated Characterization, Power Cycling & Life-Cycle Testing of Battery Modules & Energy Storage Components

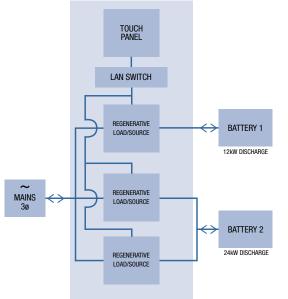
Key Features

- Bi-Directional Source / Load & Battery Cycler
- Modular & scalable power 12 to 252kW at 40, 120 or 600V
- High configuration flexibility up to 21 channels
- Regenerative power provides high energy efficiency
- Current, voltage & mode transitions <1 mSec</p>
- Built-in digital measurements for charting
- Touch panel, LabVIEW® & IVI drivers
- Flexible, easy control and integration with H/W and S/W
- Battery Emulation Mode
- Multiple layers of safety

Battery Test Applications

NHR's Regenerative Battery Pack Test System (9200) is ideal for lab and production testing of battery modules and energy storage devices. The 9200 includes expandable power ranges from 12kW up to 252 kW with 40, 120 or 600V bi-directional DC power modules. This battery cycler provides optimal configuration

that enables companies the flexibility to expand power levels as needed. It addresses the evolving battery test requirements for electric vehicles, renewable energy storage and critical power applications. NHR's battery test systems are used as battery cyclers, regenerative, bi-directional DC sources, regenerative DC loads, high power DC sources, or Battery / DC emulators..



Highly Flexible Tester-per-Channel Design

9200 Testers are configured with independent, 12kW DC DC power modules that can be dynamically programmed both within a cabinet and from cabinet-to-cabinet to run in parallel or independently. This capability provides for simultaneous testing a number of smaller batteries each with a different test plan, power level and start/stop times. Alternately, a higher power battery can be tested by connecting the power modules in parallel. The simplified diagram to the left illustrates (*Fig. 1*) how these can be configured to run both in parallel and independently at the same time. For a laboratory or production facility that has a wide mix of batteries to test, this configuration flexibility provides optimizing tester usage at all times.

Recycle Discharge Power Back onto the AC Line

Over 87% of the energy that ends up as waste heat during battery discharge can be saved by converting it back to electrical power that precisely matches the facility AC line. The savings attained can increase the ROI of the entire test system within a few years. Further advantages include a cooler work environment, smaller air conditioning capacity, and elimination of elaborate

Figure 1 - Independent testing of 2 different battery types





water cooling systems. In addition, using regenerative power helps reduce your carbon footprint and support your company's environmental sustainability efforts.

Wide Operating Envelopes

Battery cycling testers are best evaluated on operating power envelopes rather than simply maximum kilowatts. The reasoning here is that users often do not know what combination of voltage and current they will be required to test in the future. NHR provides an exceptionally wide operating envelope to ensure that future test requirements will be met (*Fig. 2*).

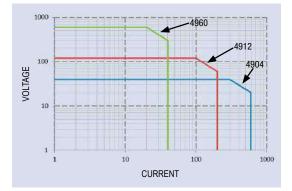


Figure 2 - Discharge Operating Envelope

A fraction of the second of th

Figure 3 - Chart Recorder

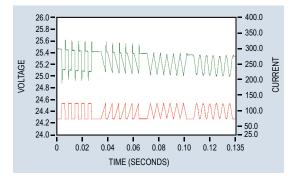


Figure 4 - High Speed Waveform Set (Red) & Capture (Green)

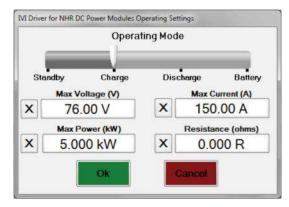


Figure 5 - Power Supply, Electronic Load, & Programmable Battery Modes

Digital Measurements, Scope Display & Charting Capability Built-In

A vast amount of precision measurement information is provided by the high-speed digitization of analog measurement signals within each power module. One example is the simultaneous measurements of voltage, current, amp-hours and watt-hours that are continuously available. The extent of this measurement information minimizes the need for supplemental instruments added to the test system. Another benefit is that waveforms can now be displayed in real-time much like an oscilloscope and also charted (*Fig. 3*). Reports can incorporate such waveforms to document how the battery-undertest behaved during certain transient conditions.

Sub-millisecond Current, Voltage & Mode Transitions

9200 power modules are able to simulate demanding real-world transient conditions through hyper- fast, slew-rate-controlled settings and Macros. Macros are mini-programs up to 1000 steps that for speed purposes will execute within the power module rather than PC. In combination with the 1.2Ms/sec digitized waveform captures (*Fig. 4*), a unique fast transient simulation and resulting UUT waveform display/record is provided. Macros can be saved to a library and then called by the PC test program when needed.

Programmable Bi-Directional Power

Each test channel is an 8kW source, a 12kW sink and operates as a fully programmable power supply, load, or battery. All of these operating modes support constant-voltage (CV), constant-current (CC), and constant-power (CP) regulation (*Fig. 5*). More than one regulation mode may be enabled at the same time, creating standard charge profiles like CCCV and CPCV.

Series Resistance provides a programmable emulation of voltage effects caused by the resistances found in wire harnesses, protection circuits, or batteries.

Multiple Layers of Safety

NHR offers multiple layers of safety already designed into the system. In addition to safety contactors, reverse polarity checkers and pre-charge circuits, we also have additional layers of hardware and software protection. Each test channel provides programmable safety limits (*Fig. 6*) to prevent damage that could occur caused by operator error, programming errors, external or internal faults. When a safety limit is triggered, the test channel opens its output contactors isolating the test channel from the battery-under-test and prevents further operation until the test channel fault is cleared. These programmable safety limits can be set through the Touch-Panel manual interface, programmatically through LabVIEW, Enerchron® and other programming languages.

Each test channel also provides a separate interlock input that can be connected to an external test fixture. The test channel will open its output contactors isolating it if the interlock input is triggered. The

user can also abort testing and disconnect the battery/module through an emergency power-off switch on the front of the cabinet.

The Power of Choice: Multiple Control Options

Each 9200 cabinet, which contains up to three 12kW power modules, has a Touch-Panel that controls and displays voltage, current, power along with other settings, limits and test status (*Fig. 7*). This Touch-Panel provides the ability to create, run, monitor, chart and report battery charge/discharge profiles without writing any code. The Touch-Panel can be used to manually control the operating modes or program a simple, time- based, test profile that can be saved for repeated use.

Another control option is the NHR Enerchron[®] Test Executive which is best suited for running long-term tests and includes a data collection option. NHR Battery Test Systems are designed to easily integrate with your existing assets or future test requirement set-ups.

The third option is where user can utilize their own PCs and test software to

communicate with the 9200 through its IVI drivers. This works well in instances where the customer has already written test programs and doesn't want to replicate all this work.

Enerchron® Test Executive (Option Available)

Enerchron is a powerful but easy to use test executive created for battery testing to simplify and accelerate your test automation. It's a comprehensive battery test environment that includes integration with H/W and S/W tools. Enerchron is your shortest path to market. Enerchron breaks the mold of traditional battery cycling software through its unique variable-based formulas.

Key Features

- Dramatically reduce software development and postprocessing time
- Streamline your battery test process and workflow
- Increase productivity and eliminate errors and repeated tests

Battery Emulation & Burn-In Applications

A Battery Emulation Mode provides testing of power electronic systems that use a real battery. In this Emulation Mode, the test channel will source and sink current as needed to maintain voltage regulation. Having a programmable battery emulator provides a more consistent testing capability for products such as chargers, regenerative braking systems, and on board DC/DC converters. NHR's battery emulation mode precisely matches real-world characteristics of batteries due to its minimal use of output capacitance unlike off-the-shelf DC Bi-Directional sources.

Another key 9200 application is DC power supply burn-in and long-term reliability testing. This type of testing takes advantage of the regenerative power capability resulting in an increased ROI; energy savings; and a safer and cooler work environment.

- Reduce stress and testing difficulties
- Stay on schedule and budget
- Get to market faster



Figure 7 - Three Channel Monitor Panel





Model 9200 Individual Power Module Specifications

MODEL NUMBER	4904			4912				4960		
Functional Capability										
Operating States	Charge (Source	e), Discharge (Load),	Standby, Battery							
Charge/Discharge Modes	Constant-Voltage(CV), Current (CC), Power (CP), Resistance (CR)									
Charging Envelope	0 - 40V, 8kW, 600A			0-120V, 8kW, 200A			0-600V, 8kW, 40A			
Discharging Envelope	1 - 40 V, 12kW, 600A			4-120 V, 12kW, 200A			10-600 V, 12kW, 40A			
Slew Rate	0.011V/S - 40kV/S, 0.0165A - 600kA/S			0.033V/S - 120kV/S, 0.055A - 200kA/S			0.165V/S - 600kV/S, 0.011A/S-40kA/S			
Current Change Time	Less than 5mS									
Current Reverse Time	Less than 10mS									
Parallelability	Synchronous control for up to 12 channels (144kW)									
Macros										
Development Source	Touch-Panel, Import from Excel or User's System Controller									
Maximum Steps										
Minimum Time Delay	50uS									
Maximum Step Delay	1mS - 7 Days									
Programming	Range	Accuracy ¹	Res. ¹	Range	Accuracy ¹	Res. ¹	Range	Accuracy ¹	Res.1	
Voltage	0-40V	0.025% + 0.025%	0.005%	0-120V	0.025% + 0.025%	0.005%	0-600V	0.025% + 0.025%	0.005%	
Current	±600A	0.1% + 0.1%	0.005%	±200A	0.1% + 0.1%	0.005%	±40A	0.1% + 0.1%	0.005%	
Power	+8/-12kW	0.12% + 0.12%	0.005%	+8/-12kW	0.12% + 0.12%	0.005%	+8/-12kW	0.12% + 0.12%	0.005%	
Resistance	0 - 34Ω	2%	0.005%	0 - 100Ω	2%	0.005%	0 - 500Ω	2%	0.005%	
Slew Rate	0 0112	270	0.00070	0 10012	270	0.00070	0 00011	270	0.00070	
Voltage	0.011V/s - 80V/ms 0.033V/s - 240V/ms 0.165V/s - 600V/ms									
Current	0.17A/s – 3000A/ms			0.055A/s - 1000A/ms			0.011 A/s – 40A/ms			
Resistance	0.01Ω/s – 34Ω/ms			$0.028\Omega/s - 1000A/ms$			0.14Ω/s – 500Ω/ms			
Power	2W/s - 8kW/s			2W/s - 8kW/s			2W/s - 8kW/s			
Test Measurement (4-Wire)	Range	Accuracy ¹	Res. ¹	Range	Accuracy ¹	Res. ¹	Range	Accuracy ¹	Res.1	
Voltage, DC Average	0 -40V	0.025% + 0.025%	0.005%	0 -120V	0.025% + 0.025%	0.005%	0 -600V	0.025% + 0.025%	0.005%	
Current, DC Average, Amp-Hr	0 - 400 0 - 600A	0.1% + 0.1%	0.005%	0 - 200A	0.1% + 0.1%	0.005%	0 - 40A	0.1% + 0.1%	0.005%	
Power, Ah, kWh	± 12kW	0.12% + 0.12%	0.005%	± 12kW	0.12% + 0.12%	0.005%	± 12kW	0.12% + 0.12%	0.005%	
Time	1ms - 1Yr	0.1%	0.005%	1ms - 1Yr	0.1%	0.005%	1ms - 1Yr	0.1%	0.005%	
Control	1113 - 111	0.176	0.00378	1113 - 111	0.170	0.00370	1113 - 111	0.176	0.00578	
Local User Interface	Touch-Panel w	ith graphic meters an	d controls plus Ma	ero developmen	t/execution screens					
Ext. System Communication	Touch-Panel with graphic meters and controls plus Macro development/execution screens									
Drivers (Win XP or Win 7)	LabVIEW, IVI-COM, IVI-C									
Analog Current Monitor Analog Voltage Monitor	0 to +10V charge/0 to -10V discharge 0 to +10V full scale voltage									
		icale voltage								
Safety	1000V/ AC to D									
Isolation AC Input		C Output / 1000V A	o input to chassis				1000V LIUT to chassin			
Isolation UUT Input	600V UUT to chassis			1000V UUT to chassis			1000V UUT to chassis			
Programmable Safety Limits Internal Protection	Over-Voltage (OV) / Under-Voltage (UV), Over-Current (OC), Over-Power (OP)									
	Over/Under-Voltage, Over-Current, Over-Power, Internal Over-Temperature									
Interlocks	External user input, emergency stop, and rear service door Continuously monitors control communications									
Watchdog Timer	Continuously n	nonitors control com	munications							
Physical	Dura D			Anda 55	0.400		A	075		
Test Channel Connectors	Buss Bars	000 744		Anderson EBC A32			Anderson SB	Anderson SBS75X		
Cabinet ² Dim. (HxWxD)	72 x 28 x 31"/1829 x 711 x 787mm									
Cabinet Weight (3 Channels)	1475lbs/669kg									
Operating Temperature	0 - 35°C full power 3 Ø, 50 - 60Hz, 200VAC/30A, 208VAC/29A, 220VAC/27A, 380VAC/16.5A or 480VAC/13A									
Input Power ³ per Module	3 Ø. 50 - 60Hz	, 200VAC/30A, 208\	/AC/29A, 220VA0	2/27A, 380VAC/	16.5A or 480VAC/13A					

Specifications apply after 30 minute warm-up. Refer to User's Manual for additional product specifications. * Standard cabinet contains 1, 2 or 3 Modules, * Input Voltage set at placement of order

Ordering Information

Typical Configurations	9200-4904-36	9200-4912-36-2	9200-4960-36-3	9200-4960-36-4			
Number of Test Channels ³	3 @ 12kW	6 @ 12kW	9 @ 12kW	12 @ 12kW			
Maximum Test Power	36kW	72kW	108kW	144kW			
Power Modules	4904	4912	4960	4960			
Voltage	40V	120V	600V	600V			
Maximum Current	1800A	1200A	360A	480A			
Number of Cabinets	One	Two	Three	Four			
Floor Space Req'd (WxD)	28 x 31"/711 x 787mm	56 x 31"/1422 x 787mm	84 x 31"/2134 x 787mm	112 x 31"/2845 x 787mm			
Cabinet Height	72"/1829mm	72"/1829mm	72"/1829mm	72"/1829mm			
Part Number Construction	9200-4912-36-2 4912 – Power Module Selection 36 – kW per cabinet (1 module = 12kW, 2 modules = 24kW, 3 modules = 36kW) 2 – Number of Cabinets						



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